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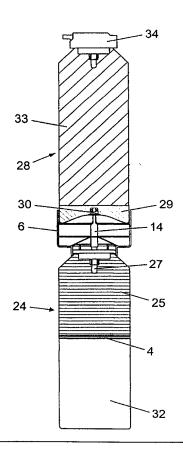
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(54) Title: PACKAGING SYSTEM FOR MIXING AND DISPENSING MULTICOMPONENT PRODUCTS

(57) Abstract

A packaging system which comprises a first container (24) having a valve (27) controlling the opening of an outlet and which contains a first ingredient (25), and a second container (28) having an openable entry portion (14) and containing a second ingredient (29). The packaging system further comprises means for connecting the first and second containers together in order to allow said first ingredient to be displaced from the first container into the second container via the entry portion thereof, so that said first and second ingredients are admixed in said second container to form a final product.



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PACKAGING SYSTEM FOR MIXING AND DISPENSING MULTICOMPONENT PRODUCTS 1 2 3 The present invention relates to a packaging system for 4 combining and dispensing a product at its point of use. 5 The packaging system herein described is particularly 6 useful for combining and dispensing a mixture of 7 products. 8 9 The packaging of products is a significant 10 consideration for manufacturers and consumers. 11 factors requiring consideration in selecting a 12 particular form of packaging include the suitability of the packaging for containing the product throughout its 13 14 shelf life and the ease with which the product can be 15 dispensed. 16 17 Many household products are packaged in pressurised 18 aerosol containers. There are three main types of 19 aerosol containers: standard, piston and bag-in-can. 20 Standard aerosol containers are formed from aluminium 21 or tin plate and contain a mixture of product and 22 pressurised propellant. A piston can is an aluminium 23 can having the product separated from the pressurised 24 propellant by a piston which is normally polypropylene. 25 A bag-in-can container is formed from aluminium or tin

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plate with the product held within a bag attached to 1 2 the can or valve, the propellant being held in the space between the container and baq. Bi-cans, which 3 4 are a kind of baq-in-can type container also enable an 5 active ingredient to be kept separate from a propellant 6 Bi-cans are usually formed from tin plate and 7 comprise two compartments separated by a piston within 8 the same can. The base of the can possesses a hole for This valve allows the bottom 9 a Nicholson valve. 10 compartment to be filled with a propellant gas. 11 choice of aerosol container type for any particular 12 product is dependant upon the nature of the product and 13 also the propellent used. Other factors that affect 14 the choice of container include sterilisation (if necessary), cost, and the acceptable amount of product 15 16 wastage (ie the amount of product which remains in the container after full deployment). 17 18 19 Other parts of the complete aerosol device, such as the 20 valve used and the actuator, are also selected upon 21 their suitability having regard to the nature of the 22 product and the type of aerosol container. The method 23 of filling the container will also be affected 24 similarly. 25 26 Up to now aerosol devices could only be used with 27 products that are stable within the container and 28 therefore have a suitable shelf-life. However, there 29 are many materials which must be produced from two or 30 more ingredients mixed just prior to use. Examples of 31 such products include: glue and hardener, glass fibre 32 resin and catalyst, epoxy paints, hair colorants and cement/concrete. 33

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35 The present invention provides a packaging system

3 1 having a first container containing a first ingredient 2 and a second container containing a second ingredient, 3 the first and second containers being adapted for 4 connection together such that upon deployment of the 5 packaging system the first ingredient is displaced from 6 said first container into said second container and an admixture of said first and second ingredients is 7 8 subsequently dispensed from the packaging system. 9 10 More particularly, the packaging system according to 11 the invention comprises: 12 a) a first container having a valve controlling the 13 opening of an outlet and containing a first 14 ingredient; 15

b) a second container having a openable entry portion, containing a second ingredient; and

c) means for connecting the first and second containers together in order to allow the first ingredient to be displaced from the first container into the second container via the entry portion thereof, so that the first and second ingredients are admixed in the second container to form a final product.

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Conveniently the passage of the first ingredient from the first container through to the second container causes the first ingredient to be intimately blended with the second ingredient.

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It is preferred that the connecting means comprises a conduit to transfer said first ingredient into said second ingredient.

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Preferably the containers are each pressurised aerosol containers and the initial pressure in the second

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1 container may be less than that in the first conduit.

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In one embodiment the first container is a piston-style 3 4 aerosol container. The first ingredient is placed into 5 the first container which is then fitted with a top The first container may then be sterilised, for 6 7 example by autoclave. The container is then 8 pressurised by inserting a propellant below the piston 9 via an aperture in the bottom of the can. A preferred 10 propellant is nitrogen gas, but a wide variety of propellants can be used since there is no contact 11 12 between the propellant and the first ingredient (these 13 being separated by the piston). The pressurized 14 container is then sealed with a rubber bung or other 15 suitable means. Alternatively the first container may 16 be a bag-in-can style aerosol container, the first 17 ingredient being separated form the propellant by the

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baq.

20 In one embodiment the second container may be an 21 aerosol container of known type, advantageously adapted 22 by having as an openable entry portion a Nicholson 23 valve or bung or other seal preferably located in the 24 bottom thereof. An example of another seal or entry 25 portion would be a thin portion or membrane which could 26 Thus, the second container is filled be pierced open. 27 with an appropriate quantity of second ingredient via 28 the top of the can which is then closed using a 29 standard valve. The container may be pressurized by 30 inserting a suitable propellant (desirably an inert 31 propellant that does not react with the first and 32 second ingredients). Alternatively, the second container may become sufficiently pressurised by the 33 34 transfer of the first ingredient.

5 1 Optionally the connecting means are also provided with 2 means to hold the first and second containers in suitable juxtaposition. 3 4 5 The conduit may be a tube, preferably composed of 6 plastics material. 7 In a preferred embodiment the first container is 8 9 positioned beneath the second container and connected 10 thereto via the connecting means. It is also preferred 11 that the first container be a standard directionally 12 biased pressure activated valve as commonly provided on an aerosol can. 13 14 15 Optionally the conduit cooperates with the openable 16 entry portion of the second container so that when the 17 entry is opened, the conduit permits entry of the first 18 ingredient into the second container to take place. 19 Optionally the conduit is shaped to co-operate with the 20 21 valve of the first container and preferably to open it. 22 For example the conduit may comprise a bayonet-shaped 23 end. 24 25 Preferably the second container has a bottom-mounted 26 Nicholson valve or a bung which is removed or displaced 27 into the second container by the connecting means to 28 allow the entry of the first ingredient into the second 29 container. Thus, in one embodiment the conduit may 30 cooperate with the Nicholson valve located in the 31 bottom surface of the second container and will

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In one preferred embodiment the connecting means is shaped and sized to facilitate the admixture of the

displace the valve inwardly upon connection.

6 1 first and second ingredients within the second 2 container. To aid suitable dispension of the first 3 ingredient, the conduit may terminate in a blind ending and possess multiple openings (usually 2, 3 or 4) in 4 the side of the conduit, generally adjacent the blind 5 6 end thereof. In one example the conduit openings may 7 be shaped and dimensioned to dispense the first ingredient in a spiral flow so as to promote good 8 9 admixture of the first and second ingredients. 10 11 In one embodiment the connecting means comprises a 12 first sleeve projecting downwardly which engages the 13 top of the first container and a second sleeve 14 projecting upwardly which engages the bottom of the 15 second container. Thus, the first container is 16 positioned correctly with respect to the second 17 container via the connecting means. This sleeve, may

be composed of plastics material. The conduit is carried within the aperture of the sleeve. Desirably

the sleeve forms a close-fit with the first and second

containers. For example, the internal surface of the

22 sleeve may comprise a series of ridges extending

circumferentially. In use the first container may be

24 pushed past one or more of these ridges to be locked

into place and cause transfer of the first ingredient

26 to the second container via the conduit.

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Advantageously, means to actuate the displacement of the first ingredient to the second containers includes means to hold the first and second containers in suitable juxtaposition.

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The sleeve may be used to retain the first container beneath the second container during both storage and distribution. The sleeve will also be responsible for

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1 holding the containers together such that the contents 2 of the first container may be transferred into the second container. 3 4 5 Optionally the sleeve may include or be attached to an 6 anti-tamper device. 7 8 The connecting means may be moulded from plastics 9 material as a one piece unit. Alternatively, and 10 desirably, the sleeve may be formed from a first and 11 second part which are rotatable relative to each other. 12 The first part comprises both the conduit and the first 13 and second sleeves. The second part comprises a third 14 sleeve which is secured to or part of the bottom of the 15 second container. The second and third sleeves have 16 corresponding screw threads, which allow these second 17 and third sleeves to be moved from a first position 18 where the conduit is not actuating the openable entry 19 portion to a second position where said conduit 20 actuates said openable entry when transfer of the first 21 ingredient is required. 22 Thus, the sleeve parts may simply be screwed together 23 24 to initiate transfer of the first ingredient. 25 Desirably there may be a ratchet mechanism to prevent 26 reversal of the rotation of the sleeve parts. 27 embodiment the relative rotation of the sleeve parts is 28 through approximately 120°. 29 30 Preferably each of the containers may be sterilised, 31 for example by autoclave techniques or by irradiation. 32 33 Conveniently the second container may be filled with 34 the second ingredient via an aperture in the bottom of 35 the container which is then sealed, for example with a

8 1 rubber bung or Nicholson valve. This seal or valve may 2 then be pushed into the container by the connecting 3 means upon activation. 4 Preferably also the second container has a top mounted 5 actuator which controls the dispension of its contents. 6 7 Optionally each of the containers may also be adapted 8 9 to dispense the ingredients contained therein in a 10 conventional manner. 11 12 In a preferred embodiment the first ingredient is a gel, preferably a foamable gel, and the second 13 14 ingredient is a powder. 15 16 In a preferred embodiment of the invention the 17 packaging system of the present invention is designed 18 to discharge the material described in WO-A-96/17595 of Giltech Limited wherein the powder constituent of said 19 formulation is the second ingredient and is contained 20 21 within the second container and the gel constituent of said formulation is the first ingredient and is 22 23 contained within the first container. 24 In a preferred embodiment of the invention the 25 26 connecting means is used to connect two aerosol 27 canisters, which together contain the ingredients 28 required to make a silver ion releasing water-soluble 29 glass held in an alginate foam as described in WO-A-30 96/17595 of Giltech Limited.

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In this embodiment the first container is a piston type

aerosol canister, which contains a foamable gel (eg

34 alginate) which is pressurised to approximately 130

psi, for example with nitrogen gas. The second

1 container contains the powder ingredients of said foam 2 (eg a water-soluble glass powder) and is pressurised to 3 approximately 50 psi, for example with a liquified 4 petroleum gas (eg CFC, HC, HFC propellants). 5 the first container may also be a baq-in-can aerosol 6 container where the first ingredient is separated from 7 the propellant by a bag. 9 The whole apparatus may be shaken after transfer of a

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the first ingredient to ensure proper mixing of the first and second ingredients before the foam can be discharged. Once discharge is complete the apparatus may be discarded.

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15 The packaging system described herein is based upon pressure differentials. When the containers are 16 17 connected, if the pressure in the second container is 18 less than that in the first container, upon connection 19 the contents of the first container will flow into the 20 second container as required. At equilibrium if the pressure in the second container is equal to the 21 22 pressure in the first container no further transfer of material will take place. If the pressure in the 23 24 second container is greater than the pressure in the 25 first container the contents of the second container 26 could flow back into the first container. 27 can however be prevented by the use of a one way valve 28 at the top of the first container.

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The propellant selected for the second container is usually an excipient of the final product, which is produced by mixing the contents of the first container with the second container. The excipient is a substance conveniently used as a medium or a vehicle for administering the final product.

advantageously a gas which does not react with the first and second ingredients. However, if a barrier type canister is used as the first container, the

propellant used for the first container will not be

5 introduced into the second container. It will not 6 therefore affect the final product.

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If a liquified gas is used as the propellant in the second container, the vapour pressure of this gas can be determined by mixing quantities of liquified gases at various vapour pressures until the desired pressure is reached. Vapour pressure is that pressure at which the closed system is at equilibrium.

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15 This can be explained in more detail as follows: 16 If a known volume of liquid gas is introduced into a 17 vacuum at a given temperature T the liquified gas will 18 boil and vaporize to occupy all of the available space 19 in the container. The pressure in the container will 20 rise as the gas expands. At equilibrium the remaining 21 liquified gas will not have enough energy to vaporize 22 and the pressure of the gaseous phase is not high 23 enough to cause condensation of the gas. 24 equilibrium point can be measured as a stable pressure 25 reading at the valve or entry point. A reduction in 26 the volume of the container will lead to an increase in 27 the volume of liquified gas and vice versa, but the 28 pressure will remain constant at a given temperature.

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The liquified gas propellants give a constant pressure throughout the expulsion of products. They can also readily dispense thicker product more easily than compressed gas as their pressure will not decrease until all the liquid phase propellant has been expelled.

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11 1 If a pressurised gas (air, nitrogen, etc) was used in 2 the second container then the pressure fill would have 3 to be lower than the first container to allow for a 4 pressure increase when product is introduced from the 5 first container. If the pressure equalises during the transfer flow of product will cease. As the product is 7 dispensed the pressure in the second container will 8 decrease and dispersion will be slowed. 9 10 If the first container and the second container are 11 standard aerosol canisters with no barrier type system, 12 product and propellant from the first container will 13 flow into the second container until equilibrium is 14 reached in the two containers. 15 16 The principles of the present invention could be used 17 to mix contents from virtually any number of containers 18 (so long as there is an appropriate pressure difference 19 between one container and the next). 20 21 The connection means of the present invention thus 22 provides a means for mixing the contents of two or more separate aerosol containers together in one of the 23 24 aforementioned aerosol containers. 25 particularly useful when an aerosol dispenser is 26 required to dispense a mixture of ingredients that 27 would otherwise be too unstable to be stored in just 28 one single aerosol container. 29 30 The packaging system of the invention may comprise more 31 than two containers which are successively connected 32 together with connection means. Advantageously each

container would be appropriately pressurised to drive

activation of the connecting means linking the two

its contents into the next container following

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1 containers together, to form an admixture. Thus, the contents of the initial container will be transferred 2 3 to its immediate neighbour and the admixture so formed will be subsequently transferred to the next container 4 5 of the series. This process will be repeated until the 6 final container contains the full admixture which can 7 then be dispensed. 8 9 Embodiments of present invention will now be described 10 by way of example and with reference to the accompanying drawings, in which: 11 12 13 Fig. 1 is a perspective view of a first embodiment of the connecting means of this invention; 14 15 16 Fig. 2 is a plan view from above of the connecting 17 means of Fig. 1; 18 19 Fig. 3 is a cross-section of the connecting means of 20 Fig. 2 taken along line A-A; 21 22 Fig. 4 is a plan view from below of the connecting 23 means of Figs 1 to 3;

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Fig. 5 is a cross-sectional view of the connecting means of Figs. 1 to 4 attached to a first container and ready to receive a second container;

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Fig. 6 shows in cross-section the packaging system of Fig. 5 attached to a second container in storage mode;

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Fig. 7 shows in cross-section the packaging system of

33 Fig. 6 in dispensing mode;

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Fig 8. is a perspective view of the packaging system

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1 showing the connecting means of Figs. 1 to 7 attached

- 2 to a first container and ready to receive a second
- 3 container (equivalent to Fig. 5);

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- 5 Fig. 9 is a perspective view of the dispensing system
- 6 attached to a first container and a second container,
- 7 as the complete apparatus would be stored or
- 8 transported;

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- 10 Fig. 10 is a cross-sectional view of one embodiment of
- 11 the invention, when the connecting means is attached to
- 12 two aerosol canisters in storage mode and indicating
- the contents of the two containers schematically;

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- Fig. 11 is a cross-sectional view of the embodiment of
- 16 Fig. 10, with the canisters are in dispensing mode and
- indicating the contents of the two containers
- 18 schematically;

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- 20 Fig. 12 is a partial and exploded perspective view of a
- 21 second embodiment of a connecting means of this
- 22 invention showing a two-part connector;

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- 24 Fig. 13 is a perspective view of the first part of the
- 25 connector shown in Fig. 12;

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- Fig. 14 is the first part of the connector shown in
- Fig. 13 viewed from above;

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- 30 Fig. 15 is the first part of the connector shown in
- 31 Fig. 13 viewed from below;

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- 33 Fig. 16 is a cross-sectional view of the first part of
- 34 the connector shown in Fig. 14 along the line X-X;

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Fig. 17a is a side view of the first part of the connector shown partial cross-section (along line A-A

3 of Fig. 14);

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5 Fig. 17b is an enlarged detail (scale 1:5) of snap bead

6 120 of the connector shown in Fig. 17a;

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8 Fig. 17c is an enlarged detail (scale 1:5) of

9 protuberance 112 of the connector shown in Fig. 17a;

10

11 Fig. 18 is an enlarged partial cross-sectional view

12 (scale 2:1) of the first part of the connector shown in

13 Fig. 14 and taken along the line A-A;

14

Fig. 19 is a perspective view of the second part of the

16 connector shown in Fig. 12;

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18 Fig. 20 is the second part of the connector shown in

19 Fig. 19 viewed from above;

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21 Fig. 21a is the second part of the connector shown in

Fig. 19 viewed from below;

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Fig. 21b shows an enlarged detail (scale 5:1) of the

25 track 210 of the connector shown in Fig. 19;

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Fig. 22 is a side view of the second part of the

28 connector shown in Fig. 19;

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Fig. 23a is a cross-sectional view of the second part

of the connector shown in Fig. 20 along line B-B;

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Fig. 23b is an enlarged detail (scale 2:1) of the knurl

of the connector shown in Fig. 23a;

1 Fig. 23c is an enlarged detail (scale 5:1) of the

2 pathway 212 of the connector shown in Fig. 23a;

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- 4 Fig. 24 is the second part of the connector of Fig. 19
- 5 shown attached to a second container and viewed from
- 6 above;

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- 8 Fig. 25 is a longitudinal and cross-sectional view
- 9 along line X-X of Fig. 24 of the connecting means shown
- in Fig. 12 in storage mode, and wherein a second
- 11 container is shown attached to the second part of the
- 12 connector, the two parts of the connector being
- 13 connected together in a storage mode and with a tamper
- 14 band provided;

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- 16 Fig. 26 is a cross-sectional view similar to Fig. 25
- 17 except that the tamper band has been removed and that
- 18 the cross sectional view is taken along line X'-X' of
- 19 Fig. 24; and

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- 21 Fig. 27 is a cross-sectional view similar to Fig. 25
- 22 except that the two parts of the connector have been
- positioned in dispensing mode and that the view is
- 24 taken along lines A-A of Fig. 24.

- 26 In more detail, Figs 1-4 show the connecting means 2 of
- the present invention, which is preferably formed from
- 28 a single piece of plastics material. The connecting
- 29 means 2 comprises a cylindrically shaped sleeve 6
- 30 having at its bottom edge an inwardly projecting and
- 31 essentially horizontal shelf 8. The inner edge of
- 32 shelf 8 projects downwardly to form a sleeve 22 having
- a smaller internal diameter than major sleeve 6. The
- 34 internal diameter of sleeve 6 is chosen to form a close
- 35 fit with the second container of the invention. As

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1 illustrated two circumferentially extending ridges 10,

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- 2 12 are located on the internal surface of sleeve 6 to
- 3 promote a good grip between connecting means 2 and the
- 4 second container (not shown).

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- 6 The internal diameter of smaller sleeve 22 is chosen to
- 7 form a close fit with the top of first container of the
- 8 present invention, which may conveniently be a
- 9 conventionally sized neck collar of a commercially
- 10 available aerosol canister.

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- 12 Figs 1-4 show a conduit extending through sleeve 6 at
- approximately the centre thereof. The conduit 14 is
- supported at its lower end by projections 16, 18 and 20
- which extend from the inner edge of shelf 8 to the
- 16 conduit. In the embodiment illustrated only three
- 17 projections are shown, but more projections may also be
- 18 present. Preferably the projections are spaced
- 19 equidistantly from each other. As is best seen in Fig
- 20 3, the aperture of conduit 14 narrows at shoulder 15,
- 21 the upper narrow portion of conduit 14 terminating in a
- 22 blind ending 13. Small apertures 15a, 15b, 15c are
- 23 present in conduit 14 and spaced equidistantly around
- shoulder 15. These apertures 15a, 15b and 15c are best
- seen in Figs 5-7.

- Figs 5-7 and 8-9 demonstrate how connecting means 2 may
- 28 be used to connect the first and second containers. As
- shown in Fig 5 the connecting means 2 can be pressed on
- 30 to the first container 24, the inner surface of sleeve
- 31 22 forming a close fit with the external diameter of
- neck collar 26 on container 24. The internal diameter
- of the lower portion of conduit 14 is chosen to form a
- 34 close fit with the standard valve 27 of container 24.
- Fig 5 shows a second container 28, having been aligned

1 with connecting means 2, moving in the direction of the

2 arrows in order to connect therewith.

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4 As shown in Fig 6, the second container 28 is then

5 located within the upper portion of sleeve 6 and the

packaging system may be stored and/or transported in

7 this position. In this position the bottom of

8 container 28 is pushed as far as ridge 10 and the blind

9 end 13 of conduit 14 is located directly beneath and

abuts the Nicholson valve 30 sealing the bottom of the

11 second container 28.

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Downward pressure is applied until the bottom of the

14 second container 28 abuts ridge 10 of the sleeve 6 and

the top of conduit 14 abuts the seal or Nicholson valve

30. This is the storage/distribution mode of the

17 packaging system 1.

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19 In order to activate the packaging system of the

20 present invention and to initiate transfer of the first

ingredient from the first container 24 into the second

22 container 28, the second container is moved relative to

23 the connecting means 2 into the position illustrated in

24 Fig 7. As shown in Fig 7, conduit 14 has partially

25 penetrated into the interior of container 28, the seal

or Nicholson valve 30 being pushed inwardly and, as

27 illustrated, retained upon the blind end 13 of conduit

28 14. The valve 27 of first container 24 is activated by

29 pushing that container, and thus valve 27, into conduit

30 14 as far as shoulder 15. The presence of shoulder 15

in conduit 14 causes the valve 27 to be activated and

32 the pressure within the first container 24 is released,

33 the propellant therein expanding and causing

34 displacement of the first ingredient along the conduit

35 14, through apertures 15a, 15b and 15c and into the

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1 interior of the second container 28. Desirably, the 2 apertures 15a, 15b, 15c are shaped, dimensioned and 3 spaced to cause the first ingredient to be introduced into the interior of second container 28 in a spiral 4 5 motion (eg having vortex characteristics) which causes 6 admixture of the first and second ingredients. 8 Fig 8 illustrates a connecting means 2 positioned onto 9 a first container 24 and ready to receive the second 10 container 28 which is moving in the direction of the 11 arrows. 12 13 Fig 9 illustrates the first and second containers 24, 25 held in vertical juxtaposition by connecting means 14 15 Moving the second container 28 in a downward motion 16 would cause activation of the upper valve 27, (shown in 17 Figs 10 and 11) on the first container 24 and 18 displacement of the first ingredient into the second 19 Activation of the valve 34 (not shown) container 28. 20 on top of the second container 28 would then allow 21 dispension of the admixture of the first and second 22 ingredients. As the packaging system 1 of the present 23 invention is designed specifically to aid dispension of 24 ingredients which are normally incompatible during 25 storage, complete deployment of the device would 26 normally occur shortly after transfer of the first 27 ingredient into the second container. 29 Figs 10 and 11 show in schematic cross-section, the transfer of the first ingredient 25 from the first container 24 into the second container 28, to form an

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30 31 32 admixture 29 with the second ingredient. As shown, the 33 first container 24 initially contains the first 34 ingredient 25 (for example a foamable gel) separated 35 from a pressurized propellant 32 (such as nitrogen

1 gas/liquid system) by a piston 4. Upon activation of 2 valve 27 located at the top of container 24, as caused by the relative movement of containers 24, 28 together, 3 4 the pressure of container 24 is released and propellant 32 expands driving a piston 4 upwardly and pushing 5 6 first ingredient 25 through valve 27, conduit 14 and 7 into the interior of the second container 28 via 8 apertures 15a, 15b and 15c. 9

10 In the embodiment illustrated in Figs 10 and 11, the second container 28 initially holds the second 11 12 ingredient 29 (which may be for example a powdered active ingredient) and a gas/liquid pressure system of 13 14 a propellant 33. Initially the propellant 33 comprises 15 a significant volume of propellant in gaseous form, but 16 upon the introduction of the first ingredient 25, at 17 least part of the gaseous propellant is converted into 18 In Fig 11 the first and second ingredients 19 Admixture 31 is have formed an intimate admixture 31. 20 dispelled from the packaging system 1 by activation of 21 valve 34 located on the upper end of container 28.

22 23

24 25

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29

Referring now to Figs. 12 to 27 there is shown a second preferred embodiment of the invention wherein the connecting means is a two-part connector 101. As shown in the exploded view of Fig. 12 the connector 101 has a first part 100 which is designed to be immovably attached to a first container provided with a standard valve 300 and a second part 200 which is designed to be immovably attached to a second container 202.

30 31

32 Figs. 13 to 18 show the details of the first part 100 of the connector 101. More particularly Figs. 13 to 18 33 34 illustrate that the first part 100 comprises a 35 cylindrically shaped sleeve 106 having at its bottom

20

edge an inwardly projecting and essentially horizontal

2 shelf 108. The internal diameter of sleeve 106 is

3 chosen to co-operate with the second part 200 of

4 connector 101 of the invention.

5

6 The shelf 108 is pierced by apertures 126, 128 which

7 are each provided below protuberances 110 and 112

8 located on the inner wall of the sleeve 106.

9 Advantageously abutments 124 are provided on the upper

surface of the shelf 108, projecting upwardly from the

latter and inwardly from the inner wall of the sleeve

12 106. These abutments 124 limit the extent of insertion

of the second part 200 of the connector 101 when the

second part 200 is introduced into the sleeve 106.

15

16 Of course, whilst the embodiment illustrated contains

17 six abutments 124 arranged equidistantly around shelf

18 108, fewer or greater numbers of abutments 124 may be

19 present if desired. Preferably the abutments 124 are

20 spaced equidistantly from each other.

21

22 As illustrated in Figs. 13-17, two protuberances 110,

23 112 are located on the internal surface of sleeve 106

24 and these form a part of a locking system between the

25 two parts 100 and 200 of the connector 101 which will

26 be further described below. Fig. 17C shows in detail a

27 preferred shape of protuberance 112. A corresponding

shape would be used for the other protuberance 110.

29

A fluted band 103, which can be made of equidistantly

31 spaced ribs, is provided around the outer surface of

32 the sleeve 106 and advantageously provides a good

33 gripping surface for the user.

34

35 As best shown in Fig. 16, the inner edge of shelf 108

21

projects downwardly to form a sleeve 122 having a smaller internal diameter that sleeve 106. The internal diameter of sleeve 122 is chosen to form a close fit with the top of the first container 102 which

5 may conveniently be a conventionally sized neck collar

of a commercially available aerosol canister. A snap

7 bead 120, best shown in Fig. 17, is advantageously

8 provided at the bottom edge of the sleeve 122 to

9 provide improved fitting with the neck collar of the

10 first container 102.

11

At the upper portion of sleeve 122 a number of small ribs 119, best shown in Figs. 15, 16 and 18, are positioned projecting downwardly into the aperture of sleeve 122 and which are preferably equidistantly spaced from each other. These small ribs 119 act both as reinforcing members and spacing abutments with respect to the top of the first container 102.

19

20 Figs. 13 to 18 illustrate a conduit 114 extending 21 partially along the aperture sleeve 106 and located at 22 approximately the centre thereof. The conduit 114 is 23 supported at its lower end by six (preferably 24 identical) projections 116 which extend from the inner edge of shelf 108 to the conduit 114. Of course, 25 26 greater or fewer numbers of projections 116 may be 27 present if desired. Preferably the projections 116 are 28 spaced equidistantly from each other.

29

The internal diameter of the conduit 114 is chosen to form a close fit with the dispensing tube of the first container 102 which is conveniently sized and shaped as a commercially available aerosol canister dispensing tube. Alternatively, the lower end of conduit 114 may terminate in an adaptor which is able to form the

22

1 required close fit. Longitudinal reinforcing ribs 118

- 2 (shown in Fig. 18) are present on the inner wall of
- 3 conduit 114 and may extend substantially along the
- 4 length of the interior of conduit 114. Preferably
- 5 there are three equidistantly spaced ribs 118.

6

- 7 As it is best seen in Figs. 16 and 18, the thickness of
- 8 the wall of conduit 114 may narrow at shoulder 115
- 9 reducing the external diameter whilst maintaining the
- 10 aperture diameter. The upper portion of conduit 114
- 11 then terminates in a blind ending 113 which is of
- smaller cross-sectional area than conduit 114. Small
- apertures 117 are located in and spaced equidistantly
- 14 around conduit 114. The apertures are located between
- shoulder 115 and blind end 113, and in this portion of
- 16 conduit 114 narrows further, sloping inwardly to the
- 17 blind end 113. As best shown in Fig. 15, the
- 18 embodiment illustrated has three apertures 117 but this
- 19 can of course be varied if required.

20

- 21 Figs. 19 to 24 show the details of the second part 200
- of the connector 101.

23

- The second part 200 of the connector 101 is sized and
- shaped to be located onto the bottom of a second
- 26 container 202 in a tight fit arrangement. The second
- 27 container 202 is sealed on its bottom surface by a bung
- 28 290 (for example a rubber bung or Nicholson valve) (see
- 29 Figs. 25-27).

- 31 As illustrated in Fig. 19, the second part 200
- 32 comprises a cylindrically shaped sleeve 206 having at
- its inner bottom edge several ribs 208 which project
- inwardly into the aperture of sleeve 206 and are of
- 35 arcuate form. The internal diameter of sleeve 206 is

23

chosen to form a close fit with the bottom of the second container 202. Advantageously the second part of the connector 101 is sized and shaped to receive the bottom of the second container in a close fit manner. The ribs 208 act as an additional attachment means and cooperate with the bottom end of the second container 202 in a snap bead manner.

8

9 The external diameter of sleeve 206 is chosen to be 10 generally smaller than the internal diameter of sleeve 11 106 of the first part 100 of the connector 101. However 12 the external diameter of the bottom part of the sleeve 13 206 is chosen so as to be generally larger than the 14 internal diameter (taking into account the width of the 15 protuberances 110, 112 of the locking system) of sleeve 16 For example, in this particular embodiment, the 17 bottom end of the external surface of the sleeve 206 is 18 provided with several successive curved and protruding 19 ribs 216 which increase the external diameter of the 20 sleeve 206.

21

22 Two other sets of ribs 209, 211 and 213, 215 which define two pathways or tracks 210 (shown in Figs. 21-23 24 22) and 212 along the external surface of the bottom 25 part of the sleeve 206 interrupt the ribs 216. 26 pathways 210, 212 are sized and positioned to engage 27 the two corresponding protuberances 110 and 112 28 provided inside the sleeve 106. Upon rotation of at 29 least one of the two parts 100 or 200 of the connector 30 101, the protuberances 110, 112 are located at the 31 entrance of their respective pathway 210, 212. 32 further rotation associated with reasonable pressure 33 applied to the each or both parts 100, 200 of the 34 connector 101 the protuberances 110, 112 are moved 35 further along the pathways 210, 212 until the sleeve

24

206 hagaman funkkan maniki anal mikhim da mala

1 206 becomes further positioned within the sleeve 106 to

- 2 a pre-set maximum distance and the two parts 100, 200
- of the connector 101 become locked together at a given
- 4 position which is determined by the pathways 210 and
- 5 212. In this primed position, the blind end 113 has
- 6 been pushed against the bung or Nicholson 290 valve
- 7 sealing the bottom surface of the second container,
- 8 displacing the bung or Nicholson valve 290 inwardly
- 9 into the interior of that container 202. In this
- 10 position apertures 117 are located within the cavity of
- 11 container 202 such that material dispensed from
- 12 container 102 would be dispensed therethrough.

13

- Desirably when the two parts 100, 200 of the connector
- are in the primed position it is not possible to simply
- 16 rotate these parts in the opposite direction to unlock
- 17 them from each other, but rather the shape and size of
- protuberances 110, 112 and pathways 210, 212 means that
- 19 the two connectors become firmly "locked" together.

20

- 21 Preferably the ribs 209, 211, 213, 215 and 216 which
- 22 are provided on the external surface of the bottom end
- 23 of the sleeve 206 are of a given width which allows
- 24 close fitting of the sleeves 106, 206 of the two parts
- 25 100, 200 of the connector 101.

26

- 27 As best shown in Fig. 22 fluted band 203 may be
- 28 provided externally on the upper portion of the sleeve
- 29 206 to provide a good grip for the user's hand.

30

- Figs. 25 to 27 show the first part 100 and the second
- 32 part 200 attached to the second container 202 in
- 33 different connecting positions.

34

35 The first part 100 can be pressed on to the first

25

container 102, the inner surface of sleeve 122 forming a close fit with the external diameter of the neck

3 collar provided on the first container 102 (not shown

4 in Figs. 25 to 27). The internal diameter of the lower

5 portion of conduit 114 is chosen to form a close fit

6 with the standard valve 300 of container 102 (shown in

Fig. 12 and which may be similar to the valve 27 of the

previous embodiment (see Fig. 5).

9

7

8

Figs. 25 to 27 show three positions that can be adopted by the connecting means 101, namely storage position, ready to be connected position and dispersing position.

13 In Figs. 25 to 27 only a portion of container 202 is

shown, and the first container 102 is not represented.

15

16 Fig. 25 shows the connecting means 101 and a second 17 container 202, attached to the second part 200 of the 18 connector 101. Part 200 is positioned inside sleeve 106 of the first part 100, but the locking protuberances 19 20 110, 112 are not aligned with the entrance of the 21 pathways 210 and 212 (not shown in that Figure). In the 22 position illustrated the blind end 113 of conduit 114 is located directly beneath and abuts the bung or 23 24 Nicholson valve 290 sealing the bottom of the second 25 container 202. A tamper band 302 can be provided 26 between the two parts 100, 200 of the connector 101 in

27 order to maintain them in that position and so that the

7 order to maintain them in that position and so that the

28 packaging system may be then stored and/or transported

29 without disturbance. This is the storage/distribution

mode of the packaging system according to this

31 embodiment of the invention.

32

30

To connect the two containers 102, 202 together the tamper band 302 has to be removed as shown in Fig. 26.

26

1 As shown in Fig. 27, and explained above, upon rotation of at least one of the parts 100, 200 of the connector 2 3 101 the locking protuberances 110, 112 are positioned 4 facing the corresponding pathways 210, 212. 5 further rotation and appliance of reasonable pressure 6 the bottom of second container 202 is then pushed as 7 far as the end of pathways 210, 212. Apertures 126, 8 128 in the shelf 108 of the first part 100 of the 9 connector permit the air present in the space between 10 the two parts 100, 200 of the connector 101 to evacuate 11 quickly.

12

13 The conduit 114 is thus forced against bung or 14 Nicholson valve 290, displacing it inwardly into the interior of container 202 and the packaging system of 15 16 the present invention is ready for use. The transfer of the first ingredient from the first container 102 into 17 18 the second container 202 may then be initiated, when 19 required, simply by pressing the first container 102 20 against the connector 101, thus actuating the valve 300 21 of container 102 and causing transfer of the first 22 ingredient into the second container via conduit 114 23 and apertures 117.

2425

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Desirably, the apertures 117 are shaped, sized and spaced to cause the first ingredient to be introduced into the interior of the second container 202 in a spiral motion (eg having vortex characteristics) which causes admixture of the first and second ingredients.

2930

The second container 202 is advantageously provided at its upper end with any suitable kind of dispensing system which permit the user to obtain the desired mixture of the two elements. 27

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3 1. A packaging system comprising :

- a) a first container having a valve controlling
 the opening of an outlet and containing a first
 ingredient; and
 - b) a second container having a openable entry portion, containing a second ingredient; and
- c) means for connecting said first and second containers together in order to allow said first ingredient to be displaced from said first container into the second container via the entry portion thereof, so that said first and second ingredients are admixed in said second container to form a final product.

17

2. A packaging system as claimed in Claim 1,
wherein said first and second containers are
each pressurised aerosol containers and
wherein the initial pressure in the second
container is less than that in the first
container.

24

25 3. A packaging system as claimed in either one 26 of Claims 1 and 2, wherein said connecting 27 means comprises a conduit to transfer said 28 first ingredient into said second container.

29

4. A packaging system as claimed in any one of Claims 1 to 3, wherein said openable entry portion is located in the bottom of said second container.

34

35 5. A packaging system as claimed in any one of

28

Claims 1 to 4, wherein said openable entry portion is a Nicholson valve or a bung.

3

4 6. A packaging system as claimed in any one of
5 Claims 1 to 5, wherein said first container
6 is positioned beneath the second container
7 and connected thereto via the connecting
8 means.

9

7. A packaging system as claimed in any one of
Claims 3 to 6, wherein said conduit is shaped
to co-operate with the valve of the first
container.

14

15 8. A packaging system as claimed in any one of Claims
16 1 to 7 wherein said valve of said first container
17 is a directionally biased pressure activated
18 valve.

19

9. A packaging system as claimed in any one of
Claims 3 to 8, wherein said conduit is shaped
and sized to facilitate the admixture of the
first and second ingredients within the
second container.

25

10. A packaging system as claimed in any one of
Claims 3 to 9, wherein said conduit
terminates in a blind ending and possesses
multiple openings in the side of said
conduit, generally adjacent the blind ending
thereof.

32

33 11. A packaging system as claimed in Claim 10, 34 wherein the conduit openings are shaped and 35 dimensioned to dispense the first ingredient 0/21042

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29

in a spiral flow so as to promote admixture of the first and second ingredients.

3

4 12. A packaging system as claimed in any one of
Claims 1 to 11, wherein said connecting means
comprises a first sleeve projecting
downwardly which engages the top of the first
container and a second sleeve projecting
upwardly which engages the bottom of the
second container.

11

12 13. A packaging system as claimed in Claim 12,
13 wherein said first and second sleeves are
14 sized and shaped to form a close fit with
15 each of said containers.

16

17 14. A packaging system as claimed in any one of 18 Claims 1 to 13, wherein said container is a 19 one piece unit.

20

21 15. A packaging system as claimed in Claim 12, 22 wherein said connecting means comprises at 23 least a first part and a second part which 24 are rotatable relative to each other, said 25 first part comprising said conduit and said 26 first and second sleeves, and said second 27 part comprising a third sleeve secured to the 28 bottom of the second container, said second 29 and third sleeves having corresponding screw 30 threads, allowing said second and third 31 sleeves to be moved from a first position 32 where the conduit is not actuating said 33 openable entry portion to a second position 34 where said conduit actuates said openable 35 entry portion.

1 16. A packaging system as claimed in Claim 15,
2 wherein said connecting means comprises a
3 ratchet mechanism to prevent reversal of the
4 rotation of the first and second parts.

5

17. A packaging system as claimed in any one of
Claims 15 to 16, wherein said rotation of the
first and second parts relative to each other
is through approximately 120°.

10

11 18. A packaging system as claimed in any one of 12 Claims 1 to 17, wherein said second container 13 has a top mounted actuator which controls the 14 dispension of its contents.

15

19. A packaging system as claimed in any one of
Claims 1 to 18, wherein said second
ingredient is a powder and wherein said first
ingredient is a gel.

20

21 20. A packaging system as claimed in any one of 22 Claims 1 to 19, wherein the outlet of said 23 first container is a one-way valve.

24

21. A packaging system as claimed in any one of Claims 1 to 20, wherein said second container contains a propellant which is also an excipient of the final product.

29

30 22. A packaging system as claimed in any one of
 31 Claims 1 to 21, wherein said connecting means
 32 is made of plastics material.

33

23. A packaging system as claimed in any one ofClaims 1 to 22, wherein said first container

is chosen from the group consisting of a
piston-style aerosol container where said
first ingredient is separated from the
propellant gas by a piston and a bag-in-can
aerosol container where the first ingredient
is separated from the propellant by a bag.

24. A packaging system as claimed in any of Claims 1 to 23, wherein said second container contains a propellant gas which does not react with the first and second ingredients.

13 25. A packaging system as claimed in any of Claims 3
14 to 24, wherein the conduit cooperates with said
15 valve of the second container so that when the
16 valve is opened, the conduit permits entry of the
17 first ingredient into the second container to take
18 place.

26. A packaging system as claimed in any one of
Claims 1 to 25, wherein the second container
has a bottom-mounted Nicholson valve which is
removed or displaced into the second
container by said conduit to allow the entry
of the first ingredient into the second
container.

27. A packaging system as claimed in any one of Claims
1 to 26, wherein means to actuate the displacement
of said first ingredient to said second container
comprises means to hold the first and second
containers in suitable juxtaposition.

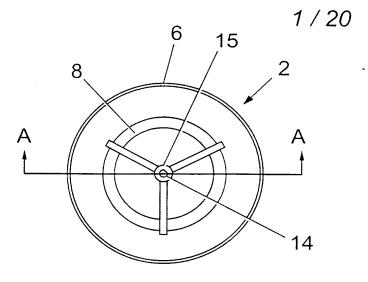
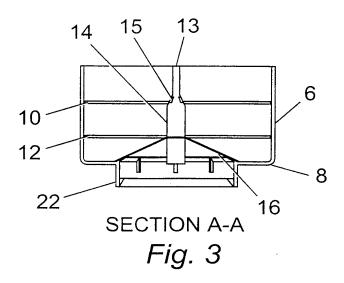


Fig. 2



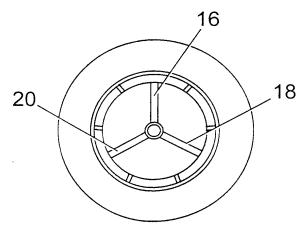
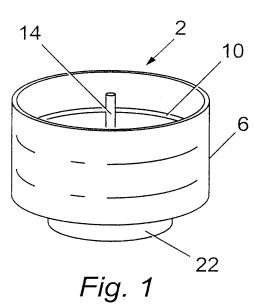


Fig. 4



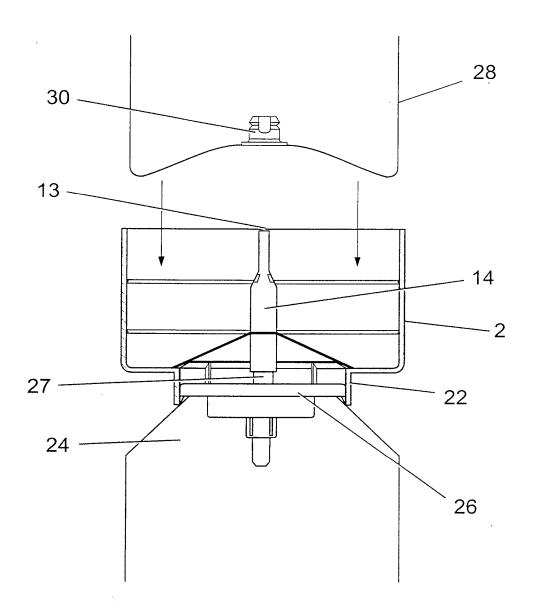


Fig. 5

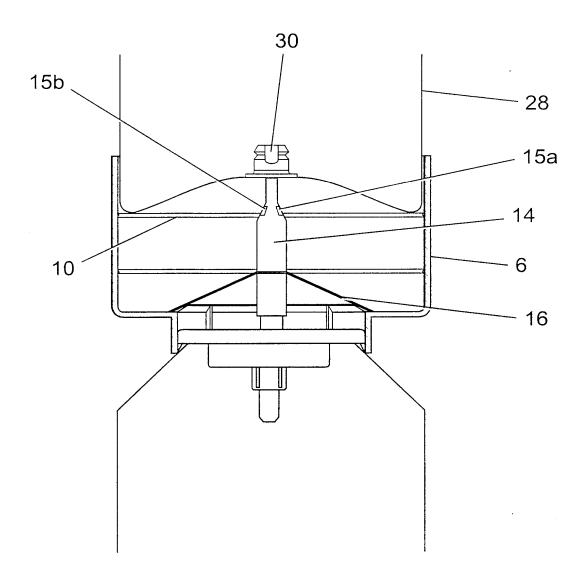


Fig. 6

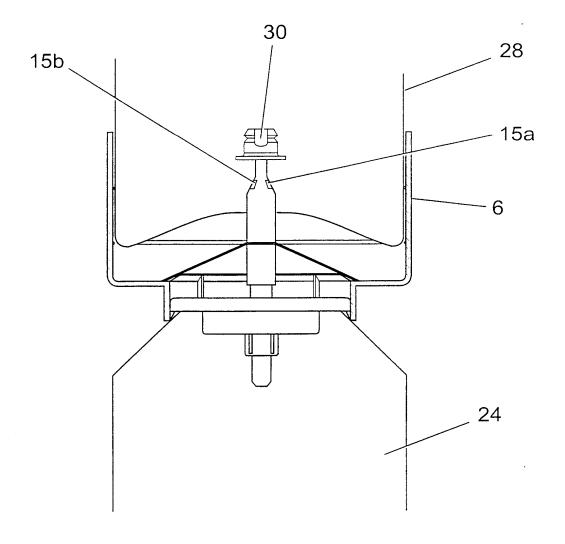
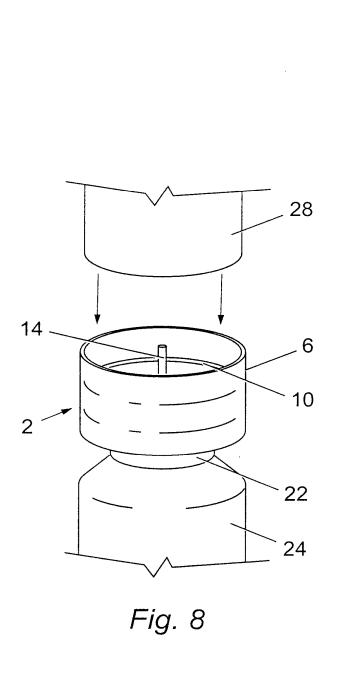


Fig. 7



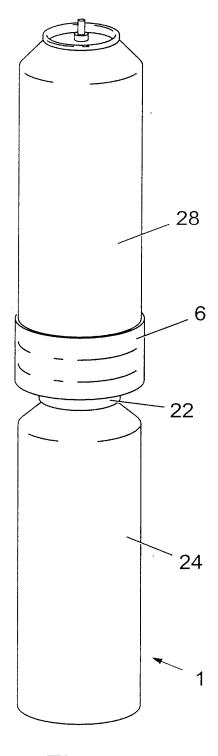


Fig. 9

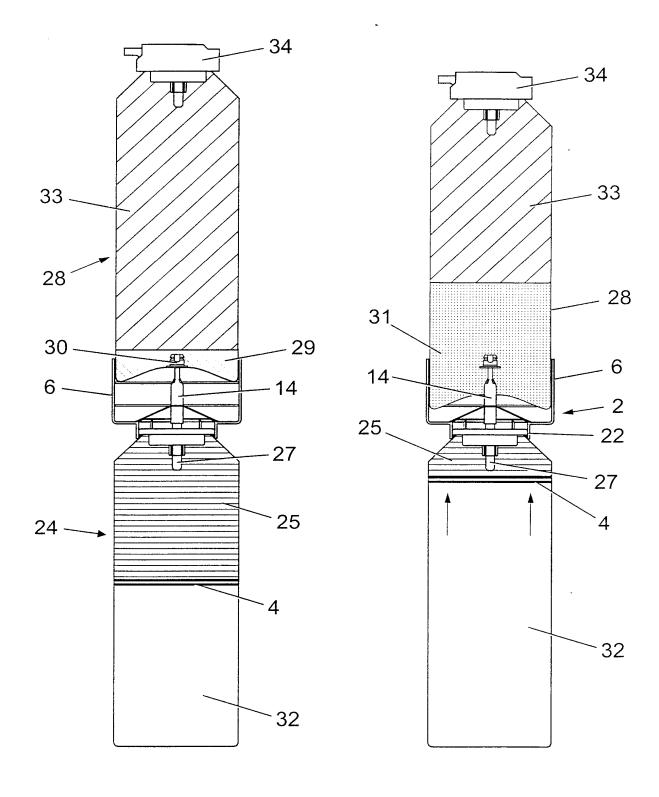


Fig. 10

Fig. 11

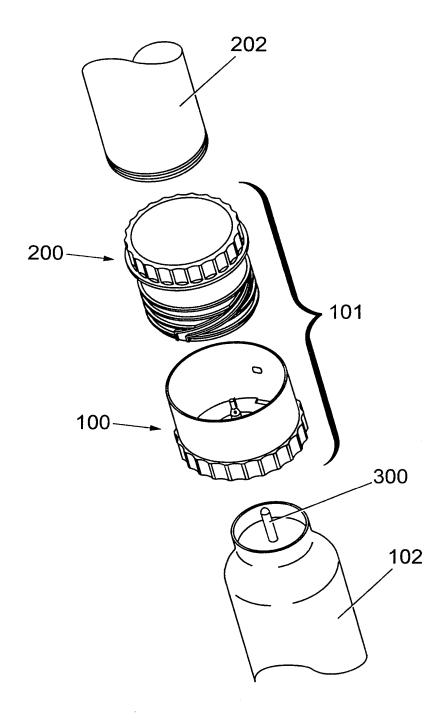


Fig. 12

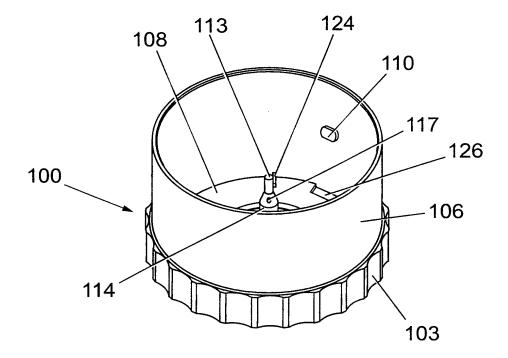


Fig. 13

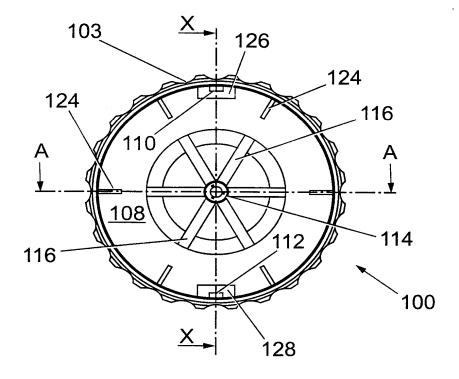
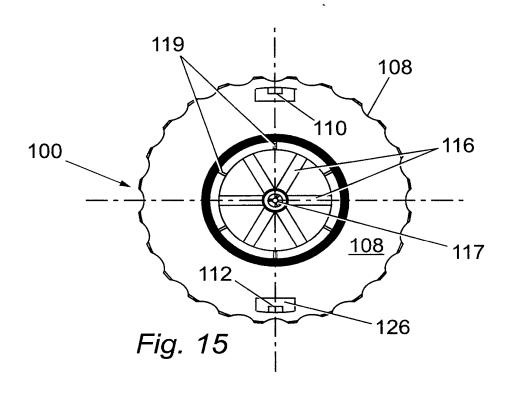


Fig. 14



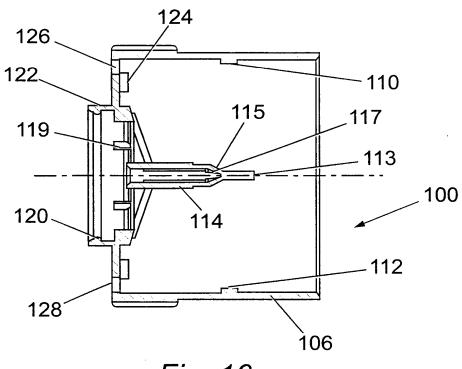


Fig. 16



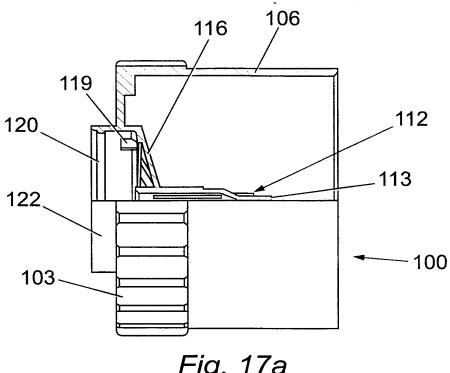
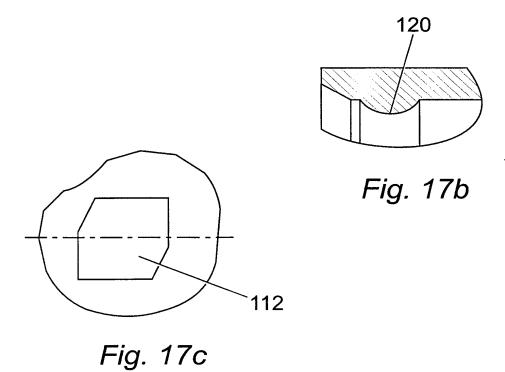


Fig. 17a



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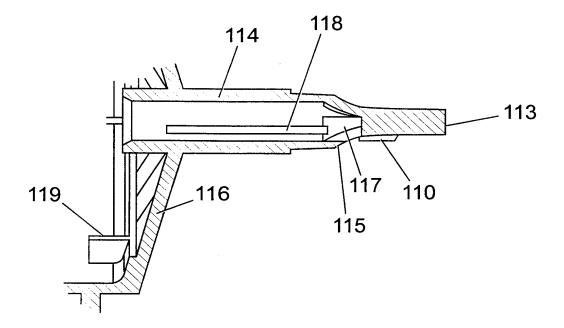
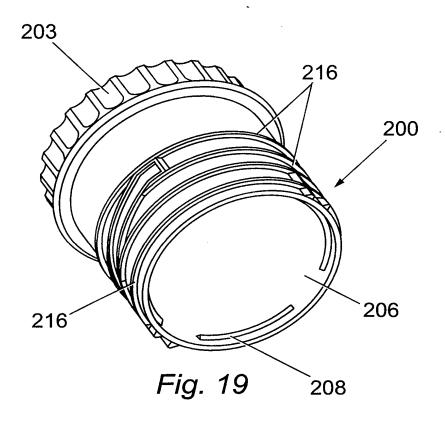
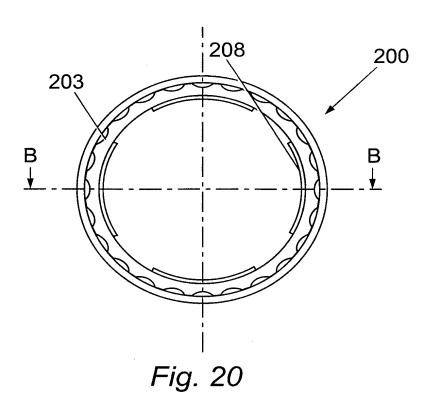


Fig. 18





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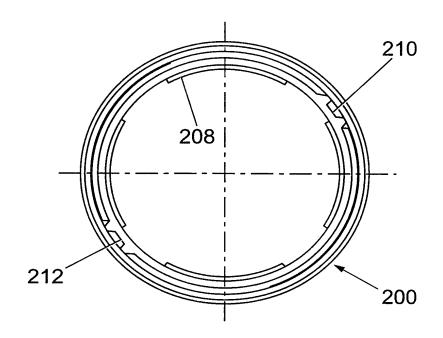


Fig. 21a

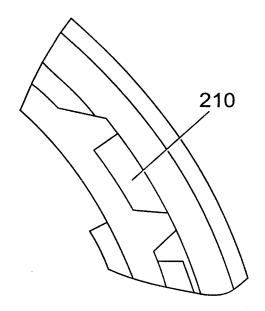


Fig. 21b

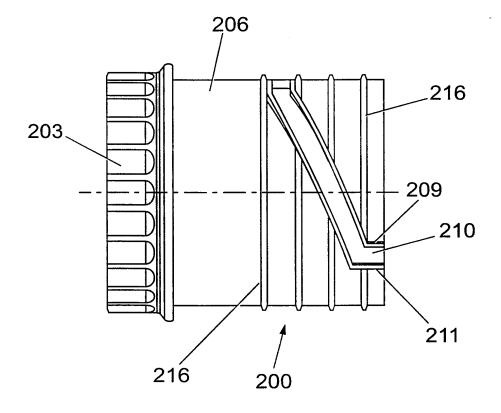
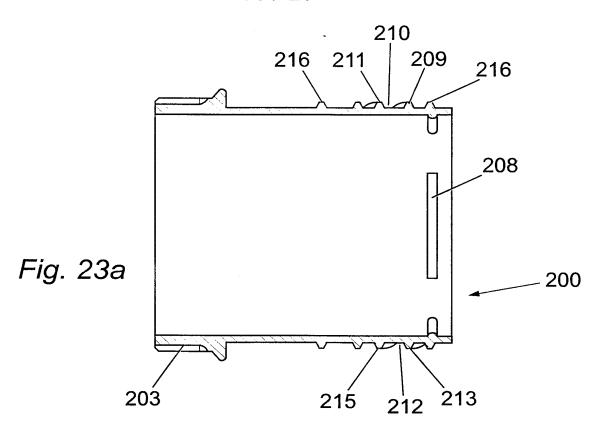
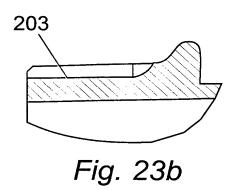
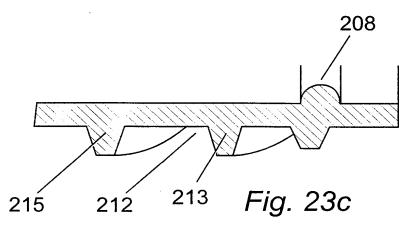


Fig. 22

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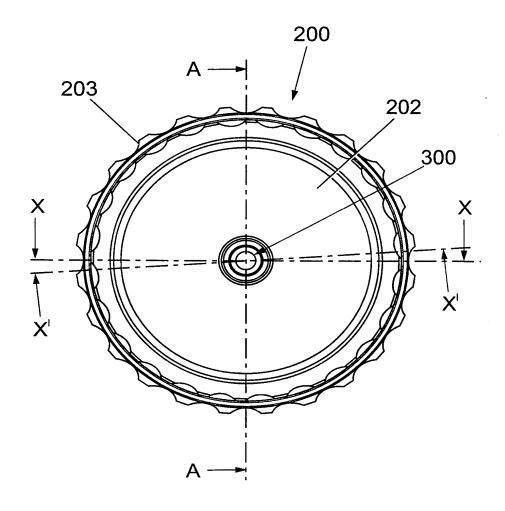


Fig. 24

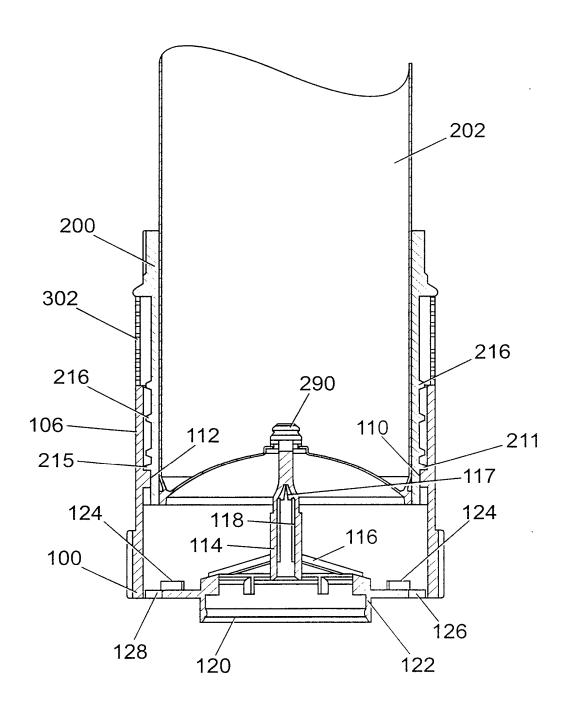


Fig. 25

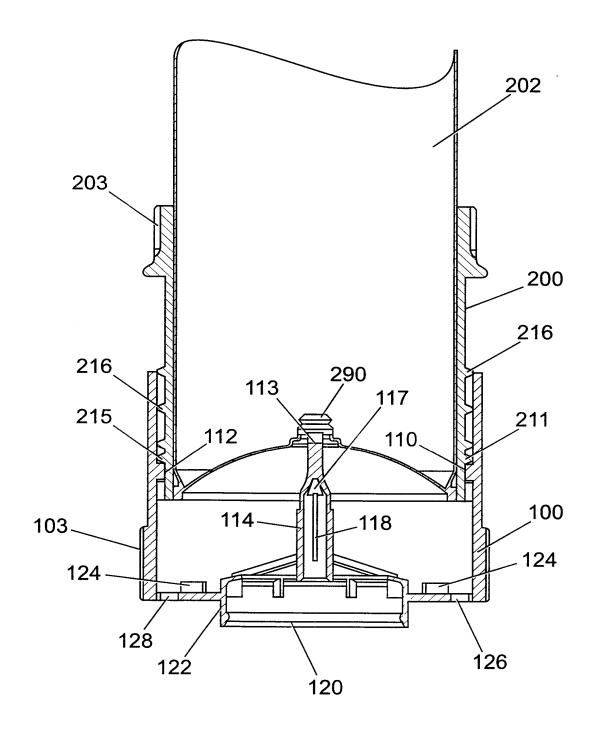


Fig. 26

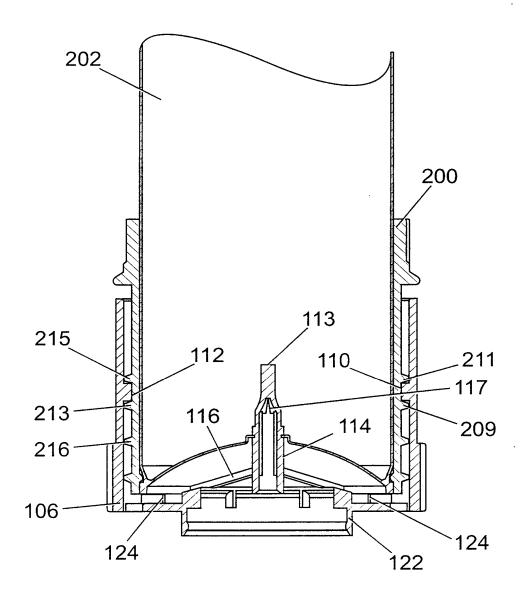


Fig. 27

INTERNATIONAL SEARCH REPORT

nal Application No

PCT/GB 99/03516 A. CLASSIFICATION OF SUBJECT MATTER
IPC 7 B65D81/32 B65D83/14 According to International Patent Classification (IPC) or to both national classification and IPC B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) IPC 7 B65D Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practical, search terms used) C. DOCUMENTS CONSIDERED TO BE RELEVANT Category ° Citation of document, with indication, where appropriate, of the relevant passages Relevant to dalm No. EP 0 217 582 A (UNILEVER PLC ;UNILEVER NV X 1-4,6-8, (NL)) 8 April 1987 (1987-04-08) 12,13, 18,21, 24,25,27 claims; figures A 19,20,22 X GB 1 059 265 A (LABORATOIRES CHIBRIT) 1-3,7, 15 February 1967 (1967-02-15) 18,21, 24,25,27 claims; figures X DE 87 04 600 U (COCON KUNSTOFFEN) 1-3,7,18,21, 15 October 1987 (1987-10-15) 24,27 claims; figures 8.19 Further documents are listed in the continuation of box C. X Patent family members are listed in annex. Special categories of cited documents: "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the "A" document defining the general state of the art which is not considered to be of particular relevance Invention "E" earlier document but published on or after the international filing date "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed "&" document member of the same patent family Date of the actual completion of the international search Date of mailing of the international search report 22 February 2000 28/02/2000 Name and mailing address of the ISA Authorized officer European Patent Office, P.B. 5818 Patentiaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo ni,

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SERRANO GALARRAGA, J

INTERNATIONAL SEARCH REPORT

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